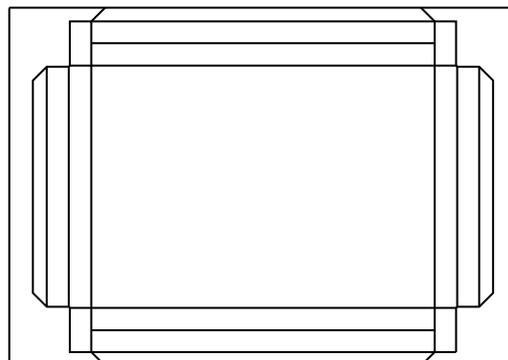




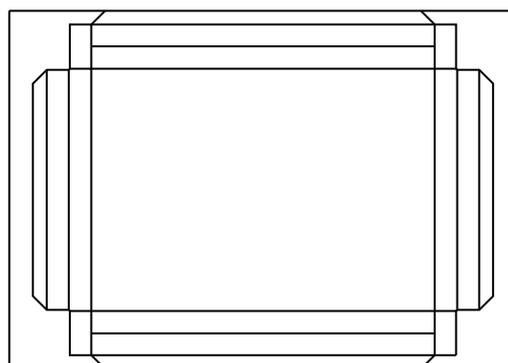
1. Contents

1 up A4 / Gift Box Lid x 110 Sheets



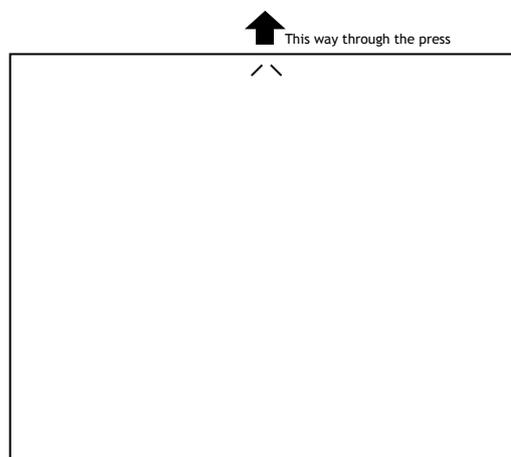
2. Artwork Guidelines

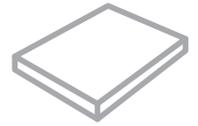
1. Allow at least 3mm bleed over all perforations.
2. Use the outer line of the artwork template to centre your artwork on the sheet.
3. View the artwork template for more information.



3. Printing Guidelines

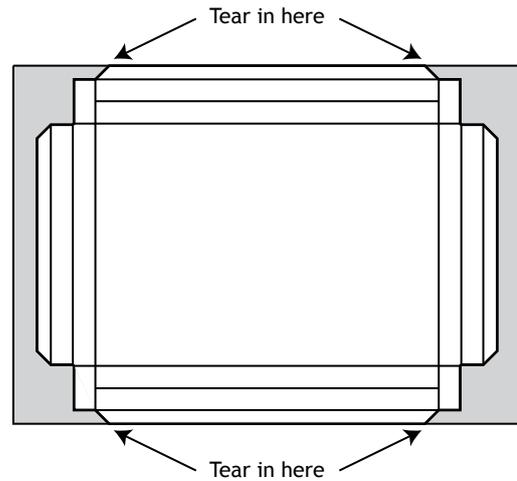
1. Print on the coated side of the stock.
2. This stock should only be used from the bypass tray and in simplex mode.
3. Maximum tray load should be 30 sheets.
4. Print with the arrow indicator on the leading edge, as shown.





4. Trimming Guidelines

1. Where possible pre-fold perforated lines.
2. With the sheet print side down, locate the 'Tear In' points.
3. Carefully tear into the sheet, and following the perforated line tear waste (shown in grey) away until you have removed the lid from the sheet.
4. Remember to ensure that the four internal perforations are also torn before moving on to assemble the lid.



5. Folding Guidelines

1. Lay the Gift Box Lid print side down on a flat surface.
2. Carefully pre-fold all creases towards you, then flatten out again.
3. Fold the panels marked ② + ③ to form a double wall. The flap marked ④ is to be folded back to sit flat on panel ①, as shown on Fig. 2.
4. Fold the flaps marked ⑤ at right angles as shown on Fig. 3.
5. Fold panels ⑥ + ⑦ over flap ⑤ to form a double wall. Fold panel ⑧ back on itself to lock in each corner with panel ④. As shown on Fig. 4. Repeat this on the other side.
6. Once completed the reverse of the lid should look like Fig. 5

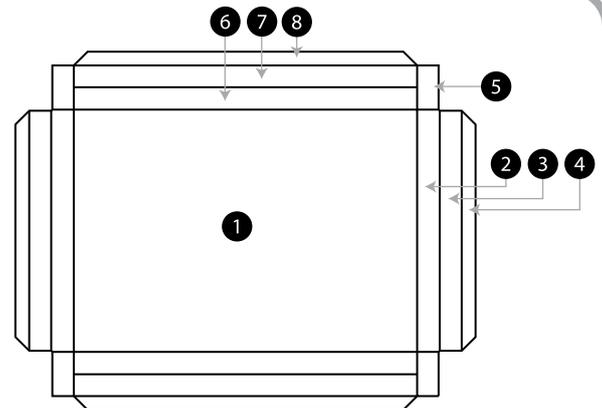


Fig. 1

Fig. 4

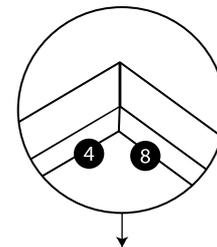


Fig. 5

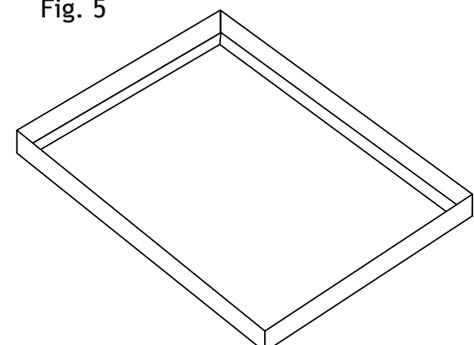


Fig. 2

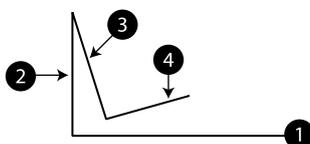


Fig. 3

